

N3838U-WNx4 Series 310nm UVB LED

Introduction

The N3838U-WNx4 Series LED from TSLC brings industry leading technology to the UVB lighting market with its high reliability and performance. With an AIN substrate and a 30/60/90 degree viewing angle primary optic, the N388U-WNx4 is ideal for all UV curing and general UVC applications.

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RoHS Compliant

Characteristics

Absolute Maximum Ratings (T_j=25°C)

Devementer	Rating	
Parameter	N3838U-WNx4 Series	
DC Forward Current (mA)	150 mA	
LED Junction Temperature	100°C	
LED Operating Temperature	-40°C~85°C	
Storage Temperature	-40°C~100°C	
Soldering Temperature	Max. 260°C / Max. 10sec. (JEDEC 020)	
ESD Sensitivity	2,000 V HBM (JESD-22A-114-B)	
Reverse Voltage	Not designed to be driven in reverse bias (VR \leq 5V)	
Preconditioning	Acc. to JEDEC Level 5a	

General Characteristics at 100mA

Part number	Color	Peak Wave	Peak Wavelength λp		Temperature Coefficient of Vf (mV/°C)	Thermal Resistance Junction to Pad (°C/W)
		Min	Max		ΔVF /ΔTJ	RΘ _{J-L}
N3838U-WNM4	VB1	300	320	90	-2~-4	8.4
N3838U-WNI4	VB1	300	320	60	-2~-4	8.4
N3838U-WNE4	VB1	300	320	30	-2~-4	8.4

Notes:

- 1. The peak wavelength is measured with an accuracy of ±1nm
- 2. All values stated are subject to the limits and set up of TSLC's testers. All other measurement data are defined as long-term production mean values and are only given for reference.
- 3. A critical component is a component used in a life-support device or system whose failure can reasonably be expected to cause the failure of that life-support device or system, or to affect its safety or effectiveness of that device or system. Life support devices or systems are intended (i) to be implanted in the human body, or (ii) to support and/or maintain and sustain human life. If they fail, it is reasonable to assume that the health of the user may be endangered. Components used as a critical component must be approved in writing by TSLC.
- 4. These devices emit high intensity UV/NUV light. Necessary precautions must be taken during operation. Do not look directly into the light or look through the optical system when in operation. Protective eyewear should be worn at all times during operation.
- 5. Do not drive at rated current for more than 5 seconds without proper thermal management.
- 6. Always follow thermal design recommendations in the relevant Application Note.
- 7. Lens discoloration may occur with prolonged exposure to UV/NUV light. Additional lens material will need to be tested for UN/NUV light compatibility and durability.



		Performance at Test Current (100mA)			
Part number	Color	C	Radiometric	Power (mW)	VF(V)
		Group	Min	Max	Тур.
	1/54	NA4	30	40	6
N3838U-WNM4	VB1	NA5	40	55	6
(beam angle 90°)	(300-320nm)	NB1	55	70	6
		NA4	30	40	6
N3838U-WNI4 (beam angle 60°) (3	VB1 (300-320nm)	NA5	40	55	6
		NB1	55	70	6
	1/54	NA4	30	40	6
N3838U-WNE4 (beam angle 30°)	VB1 (300-320nm)	NA5	40	55	6
		NB1	55	70	6

Radiometric Power and Forward Voltage (Tj=25°C)

Note:

1. Radiometric power is measured with an accuracy of $\pm 10\%$

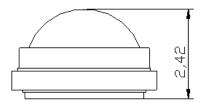
2. The forward voltage is measured with an accuracy of $\pm 0.2 V$

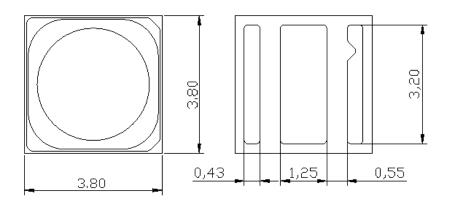
* Calculated values are for reference only.



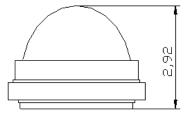
Mechanical Dimensions

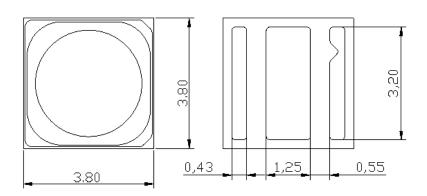
A. N3838U-WNM4 (beam angle 90°)





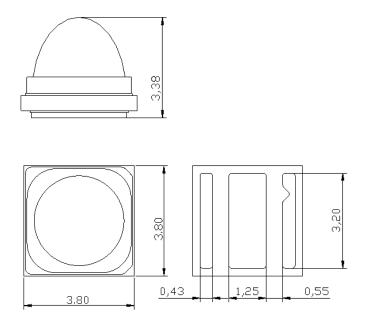
B. N3838U-WNI4 (beam angle 60°)







C. N3838U-WNE4 (beam angle 30°)



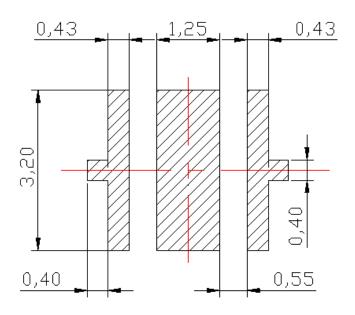
Notes:

- 1. Drawing is not to scale
- 2. All dimensions are in millimetre
- 3. Dimensions are ± 0.13 mm unless otherwise indicated

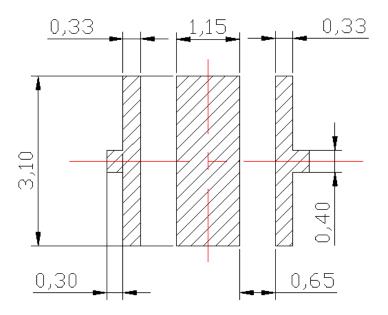


Recommended Solder Pad Design

Recommended Soldering Pad Design



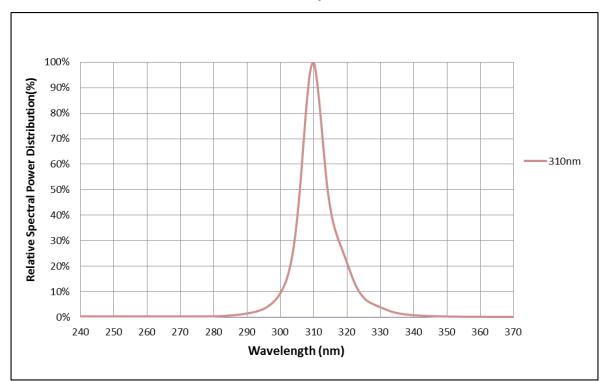
Recommended Stencil Pattern Design (Marked Area is Opening)



Notes:

- 1. Drawing is not to scale
- 2. All dimensions are in millimeter



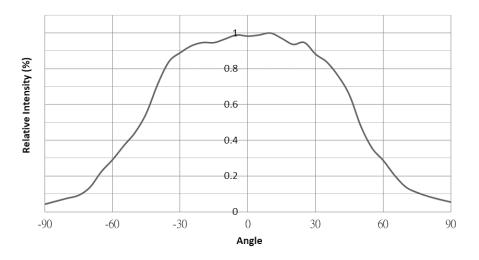




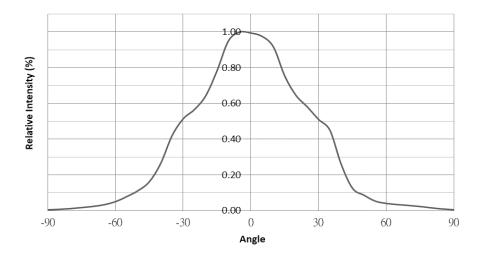


Typical Spatial Radiation Pattern, Tj=25 $\,^{\circ}C$

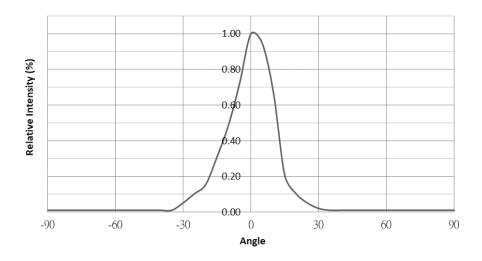
A. N3838U-WNM4 (beam angle 90°)



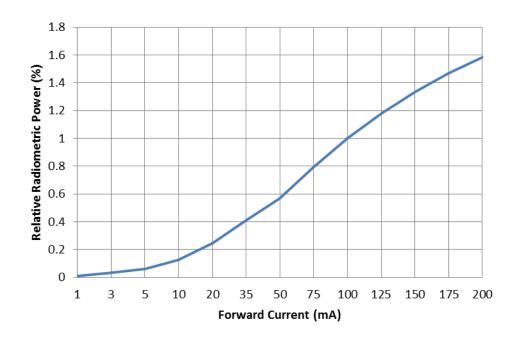
B. N3838U-WNM4 (beam angle 60°)



C. N3838U-WNM4 (beam angle 30°)

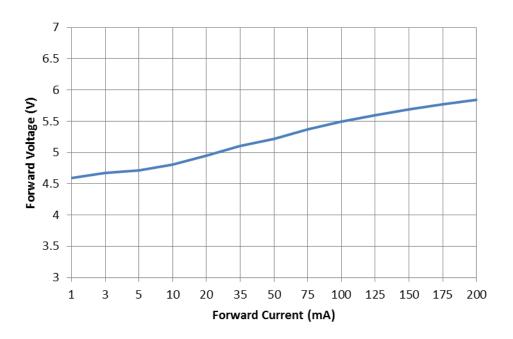






Typical Forward L-I Characteristics, T_j=25°C

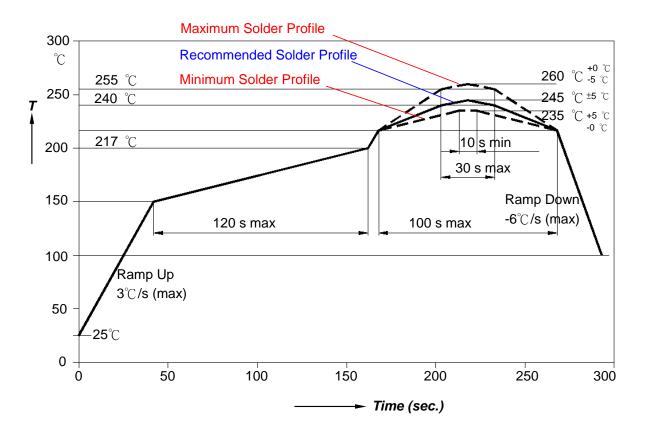
Typical Forward I-V Characteristics, Tj=25°C





Recommended Soldering Profile

The LEDs can be soldered using the parameters listed below. As a general guideline, the users are suggested to follow the recommended soldering profile provided by the manufacturer of the solder paste. Although the recommended soldering conditions are specified in the list, reflow soldering at the lowest possible temperature is advised for the LEDs.

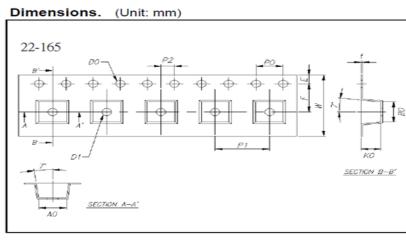


Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
Average Ramp-up Rate	3°C/second max.	3°C/second max.
(Ts _{max} to Tp)		
Preheat		
 Temperature Min(Ts_{min}) 	100°C	150°C
 Temperature Max(Ts_{max}) 	150°C	200°C
 Time(ts_{min} to ts_{max}) 	60-120 seconds	60-180 seconds
Time maintained above:		
 Temperature(T_L) 	183°C	217°C
- Time(t _L)	60-150 seconds	60-150 seconds
Peak/classification	215°C	260°C
Temperature(Tp)		
Time within 5° C of actual Peak	10-30 seconds	20-40 seconds
Temperature(tp)		
Ramp-Down Rate	6°C/second max.	6°C/second max.
Time 25 $^{\circ}$ C to Peak Temperature	6 minutes max.	8 minutes max.



Packing Information

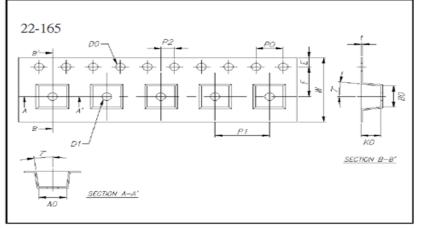
N3838U-WNM4 series (beam angle 90°), Max QTY: 1000ea / roll



Item	Specification	Tol. (+/-)
w	12.00	± 0.30
E	1.75	± 0.10
F	5.50	± 0.10
D0	1.50	+0.10,-0
D1	1.50	± 0.10
P0	4.00	± 0.10
P1	8.00	± 0.10
P2	2.00	± 0.10
P0 x 10	40.00	± 0.20
t	0.23	± 0.05
A0	4.09	± 0.10
B0	3.93	± 0.10
K0	2.95	± 0.10

N3838U-WNI4 series (beam angle 60°), Max QTY: 500ea / roll

Dimensions. (Unit: mm)



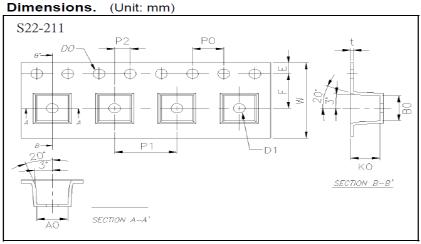
Item	Specification	Tol. (+/-)
W	12.00	± 0.30
E	1.75	± 0.10
F	5.50	± 0.10
D0	1.50	+0.10,-0
D1	1.50	± 0.10
P0	4.00	± 0.10
P1	8.00	± 0.10
P2	2.00	± 0.10
P0 x 10	40.00	± 0.20
t	0.23	± 0.05
A0	4.09	± 0.10
B0	3.93	± 0.10

2.95

± 0.10

K0

N3838U-WNE4 series (beam angle 30°), Max QTY: 500ea / roll

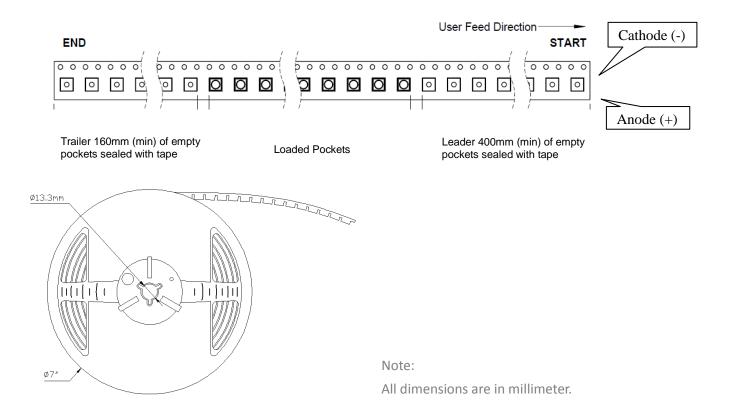


Item	Specification	Tol. (+/-)
W	12.00	± 0.30
Е	1.75	± 0.10
F	5.50	± 0.10
D0	1.50	+0.10, -0
D1	1.50	+0.10, -0
P0	4.00	± 0.10
P1	8.00	± 0.10
P2	2.00	± 0.10
P0 x 10	40.00	± 0.20

t	0.40	± 0.05
A0	4.00	± 0.10
B0	4.00	± 0.10
K0	3.80	± 0.10



N3838U-WNx4 Series Preliminary Product Datasheet





About Us

TSLC Corporation is devoted to developing high-density, and multi-size emitters with powerful output to satisfy the needs of every customer.

TSLC Corporation is the leader in LED solutions. Unlimited design flexibility for interior and exterior spaces with high-end lighting effect; energy-efficient for UV curing to improve the quality of medical care; horticulture solutions create a better environment for everyone; high-intensity rotatable lightings for the entertainment industry, TSLC is always there for your lighting needs.

For further company or product information, please visit us at **www.tslc.com.tw** or please contact **sales@ tslc.com.tw.**





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